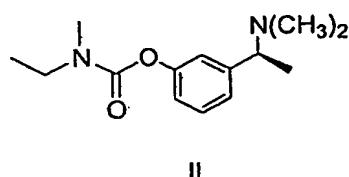
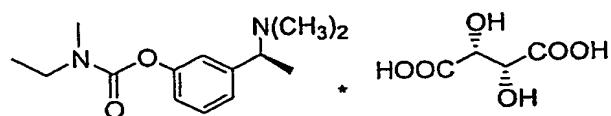


## AMENDED CLAIMS

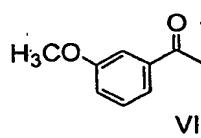
1. A method of production of (−)-(S)-3-[1-(dimethylamino)ethyl]phenyl-N-ethyl-N-methylcarbamate, i.e. rivastigmine of formula II



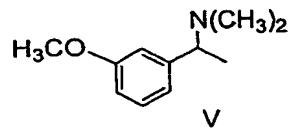
or of its hydrogentartrate of formula I



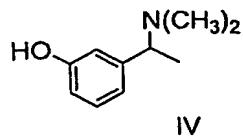
*characterized in that* methoxyacetophenone of formula VI



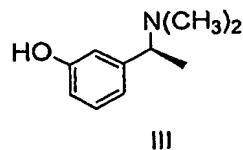
is reductively aminated to the compound of formula V



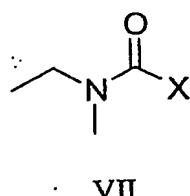
which is thereafter O-dealkylated to the racemic amine of formula IV



which is further resolved by reacting with an optically active acid, whereafter the desired respective diastereoisomer is crystallized and finally converted into the compound of formula III



which, in turn, is reacted, optionally in the form of its alkali salt, with a compound of formula VII



wherein X is a leaving group.

2. The method according to claim 1, *characterized in that* the racemic amine of formula IV is resolved by reacting with (S)-(+)-camphor-10-sulfonic acid.

3. The method according to claim 2, *characterized in that* the racemic amine of formula IV is resolved by reacting with 1 equivalent of (S)-(+)-camphor-10-sulfonic acid.

4. The method according to claim 2, *characterized in that* the racemic amine of formula IV is resolved by reacting with 0.6 equivalent of (S)-(+)-camphor-10-sulfonic acid.

5. The method according to any of preceding claims, *characterized in that* the obtained desired respective diastereoisomer is further re-crystallized.

6. The method according to claim 5, *characterized in that* the obtained desired respective diastereoisomer is further re-crystallized from ethylacetate, optionally in admixture with ethanol.